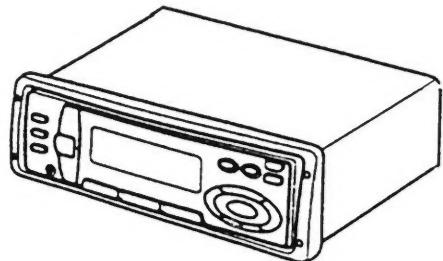


aiwa



STEREO CAR CASSETTE
RECEIVER

• BASIC TAPE MECHANISM: CDS522A

• TYPE : YZ (FR728M,928M,FR718,FX718,
FX728M) YVJ (FX718)YJ(FX728M)

CT-FR728M
CT-FR928M
CT-FX728M
CT-FR718
CT-FX718

S E R V I C E M A N U A L

改 定 版

REVISION PUBLISHING

このサービスマニュアルはシンプル版 (S/M Code No. 09-985-274-80I)
(S/M Code No. 09-985-279-00I) の改定版です。差し替えて使用してください。

This Service Manual is the "Revision Publishing" and replaces "Simple Manual"
(S/M Code No. 09-985-274-80I)(S/M Code No. 09-985-279-00I)..

SPECIFICATIONS

RADIO SECTION

(FM) <FR728M, FR928M, FR718>

Frequency Range:	87.5 MHz - 108 MHz (25-kHz/50-kHz steps)
Usable Sensitivity:	12.7 dBf
50 dB Quieting Sensitivity:	17.2 dBf
IF Rejection:	80 dB
Frequency response:	30 Hz - 15,000 Hz
S/N Ratio:	63 dB
Stereo Separation:	35 dB at 1 kHz
Alternate Channel Sensitivity:	70 dB
Capture Ratio:	3 dB

(FM) <FX718, FX728M>

Frequency Range:	87.5 MHz - 108 MHz (25-kHz/50-kHz steps)
<YZ>	87.5 MHz - 108 MHz (25-kHz/50-kHz steps)
<YVJ>	87.5 MHz - 108 MHz (50-kHz steps)
<YJ>	65 MHz - 74 MHz (10-kHz/50-kHz steps)
Usable Sensitivity:	12.7 dBf
50 dB Quieting Sensitivity:	17.2 dBf
IF Rejection:	80 dB
Frequency Response:	30 Hz - 15,000 Hz
S/N Ratio:	63 dB
Stereo Separation:	35 dB at 1 kHz
Alternate Channel Sensitivity:	70 dB
Capture Ratio:	3 dB

(MW)

Frequency Range:	531 kHz - 1,602 kHz (9-kHz steps)
Usable Sensitivity:	30 µV (30dB)

(LW)

Frequency Range:	144 kHz - 288 kHz (1-kHz/9-kHz steps)
Usable Sensitivity:	30 µV (30dB)

TAPE SECTION

Wow/Flutter:	0.1% (WRMS)
Tape Speed:	4.8 cm/sec. (1 ⁷ /8 ips)
S/N Ratio (normal):	50 dB
S/N Ratio (metal) <FR928M, FX728M>:	Dolby NR off 54 dB Dolby NR on 64 dB
Frequency Response:	40 Hz - 14,000 Hz (normal) 40 Hz - 16,000 Hz (metal)
Stereo Separation:	<FR928M, FX728M> 40 dB
FF/REW Time:	95 sec. (C-60)

AUDIO SECTION

Max. Power Output:	40 W × 4 channels
--------------------	-------------------

CD IN input

Input sensitivity (load impedance)	
CD IN:	500 mV (10 kΩ)

GENERAL

Power-supply Voltage:	14.4V (11 to 16 V allowable), DC, negative ground
Load impedance:	4 Ω
Tone control:	Bass ±10 dB at 100 Hz Treble ±10 dB at 10 kHz
Preamp Output Voltage (load impedance):	2.2 V (10 kΩ)
Installation size:	182 (W) × 53 (H) × 155 (D) mm (7 ¹ / ₄ (W) × 2 ¹ / ₈ (H) × 6 ¹ / ₈ (D) inches)

- Design and specifications are subject to change without notice.
- Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation.
- "DOLBY", and the double-D symbol  are trademarks of Dolby Laboratories Licensing Corporation.

ACCESSORIES LIST

DESCRIPTIONで判断できない物は "REFERENCE NAME LIST" を参照してください。
If can't understand for Description please kindly refer to "REFERENCE NAME LIST".

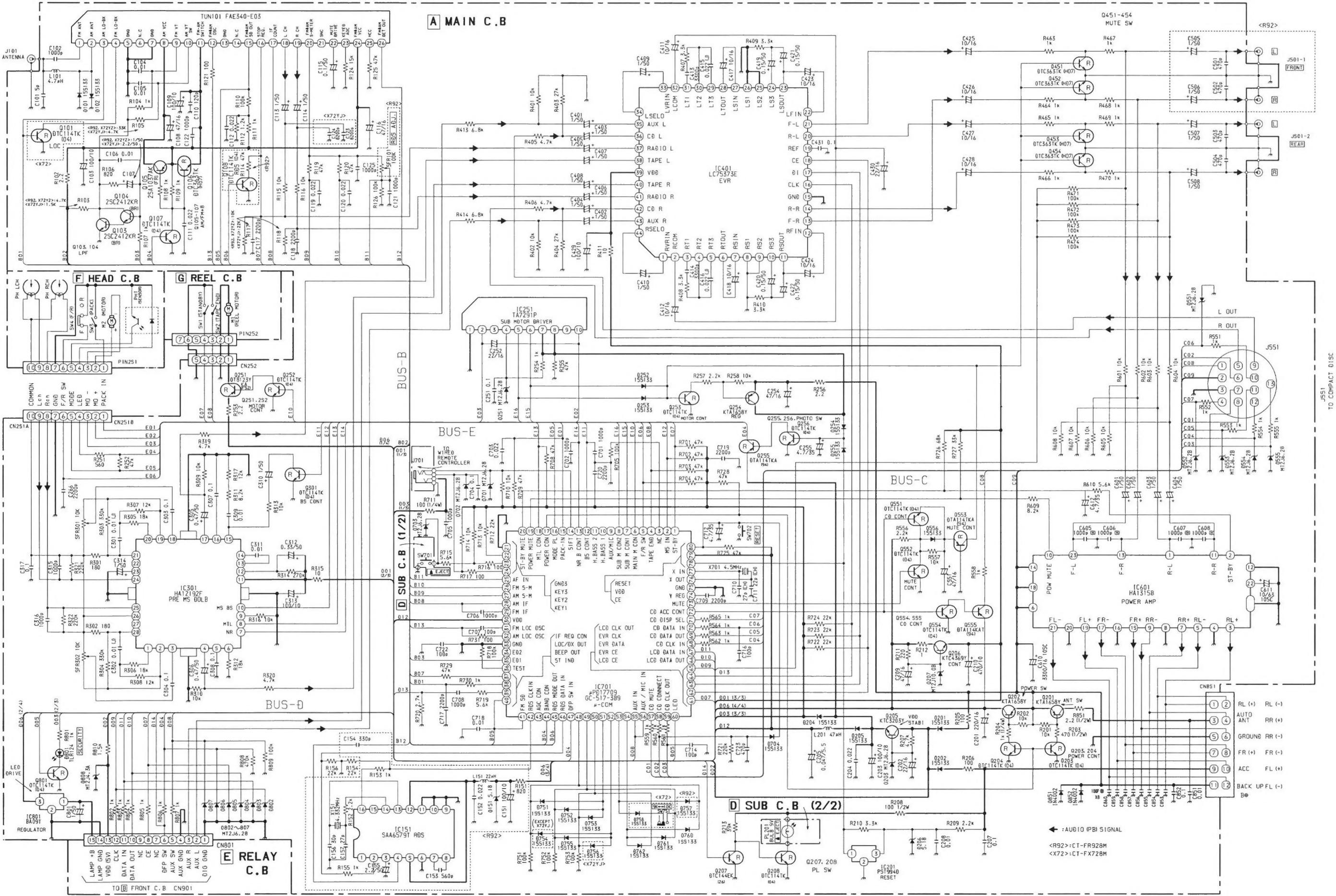
REF. NO	PART NO.	KANRI NO.	DESCRIPTION	REF. NO	PART NO.	KANRI NO.	DESCRIPTION
1	S8-KT1-910-200		INSTRUCTION BOOK(INST,YZ-EGFSI <R92,R72,R71>)	2	S8-KT4-910-400		INSTRUCTION BOOK(YV,ER)<X71YV>
1	S8-KT4-910-200		INSTRUCTION BOOK(INST,YZ) <X71YZ,X72YZ>	2	S8-KT4-910-600		INSTRUCTION BOOK(Y,ESCA)<X72YJ>
1	S8-KT4-910-500		INSTRUCTION BOOK(INST,YV,ER) <X71YV>	3	S8-KT1-910-300		INSTRUCTION BOOK(YZ,CZ-PO-H) <R92,R72,R71>
1	S8-KT4-910-700		INSTRUCTION BOOK(INST,Y,ESCA) <X72YJ>	3	S8-KT4-910-100		INSTRUCTION BOOK(YZ)<X71YZ,X72YZ>
2	S8-KT1-910-100		INSTRUCTION BOOK(YZ,EGFSID) <R92,R72,R71>	4	S6-KY1-910-100		INSTRUCTION BOOK(Y-EGFSICA)<R92>
2	S8-KT4-910-300		INSTRUCTION BOOK(INST,YZ) <X71YZ,X72YZ>	5	S0-081-202-000		CORD,REMOTE LINE 2000MM(BLK)<R92>
				6	S7-KTE-480-000		MOUNTING BKT
				7	S0-000-500-000		NUT,5M<EXCEPT R72,R71>
				8	S2-050-654-091		NUT,5M<R72,R71>
				9	S1-205-001-520		SCREW,ST5-15

ELECTRICAL MAIN PARTS LIST

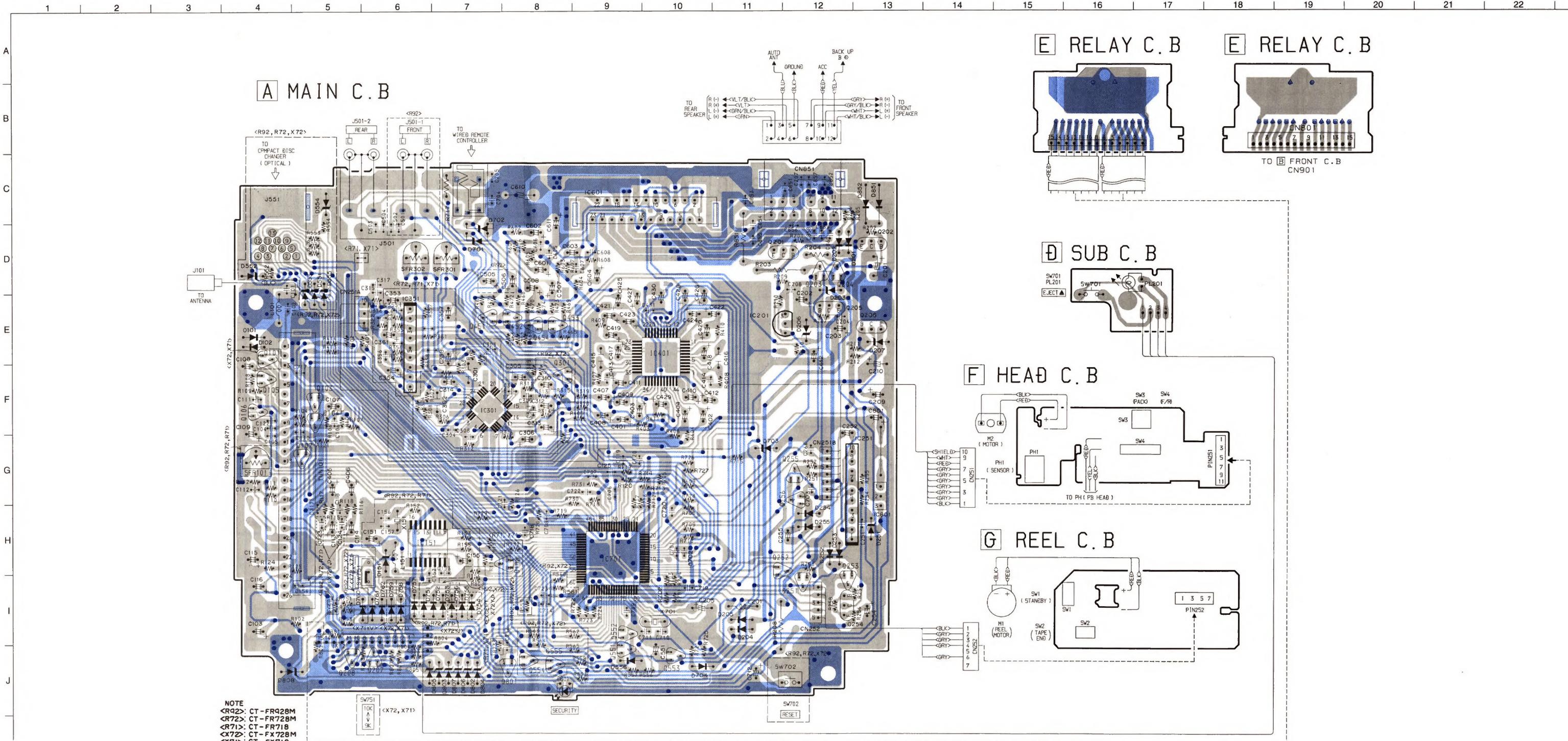
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If can't understand for Description please kindly refer to "REFERENCE NAME LIST".

REF. NO.	PART NO.	KANRI NO.	DESCRIPTION	REF. NO.	PART NO.	KANRI NO.	DESCRIPTION	REF. NO.	PART NO.	KANRI NO.	DESCRIPTION	REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
IC				C357	87-010-264-040		CAP, E 100-10V <R72, R71, X71YZ, X71YV>	PL901	S0-688-660-050		COVER, LAMP	SW912	SD-LT1-100-010		SW, TACT 2P 5MM
	S9-265-790-000	IC, SAA6579T<R92, R72, R71>		C358	87-010-264-040		CAP, E 100-10V <R72, R71, X71YZ, X71YV>	PL902	S1-090-500-050		BULB 9V<R92>	SW913	SD-LT1-100-010		SW, TACT 2P 5MM
	S3-350-994-D84	IC, PST994D-2		C361	87-010-264-040		CAP, E 100-10V <R72, R71, X71YZ, X71YV>	PL902	S0-688-660-020		COVER, LAMP 3.0-7.0<R92>	SW914	SD-LT1-100-010		SW, TACT 2P 5MM
	88-KT1-604-010	IC, TA7291P		C401	87-010-401-010		CAP, E 1-50V	PL903	S1-090-500-050		BULB 9V	SW915	SD-LT1-100-010		SW, TACT 2P 5MM
	87-A20-233-010	IC, HA12192F<R92, X72YZ, X72YJ>		C402	87-010-401-010		CAP, E 1-50V	PL904	S1-090-500-050		COVER, LAMP	SW916	SD-LT1-100-010		SW, TACT 2P 5MM
	SI-CKI-A62-250	IC, KIA6225S		C403	87-010-401-010		CAP, E 1-50V	PL904	S0-688-660-020		BULB 9V<R92>	SW917	SD-LT1-100-010		SW, TACT 2P 5MM
	KES<R72, R71, X71YZ, X71YV>			C404	87-010-401-010		CAP, E 1-50V	PL905	S1-090-500-050		COVER, LAMP	SW918	SD-LT1-100-010		SW, TACT 2P 5MM
	S7-175-370-000	IC, LC75373E		C405	87-010-401-010		CAP, E 1-50V	PL905	S0-688-660-050		BULB 9V	SW919	SD-LT1-100-010		SW, TACT 2P 5MM
	S3-613-150-1A0	IC, HA13158		C406	87-010-401-010		CAP, E 1-50V	PL906	S1-090-500-050		COVER, LAMP	SW920	SD-LT1-100-010		SW, TACT 2P 5MM
	87-A20-888-010	IC, UPD17709GC-517-3B9		C407	87-010-401-010		CAP, E 1-50V	PL906	S0-688-660-020		BULB 9V<R92>	SW921	SD-LT1-100-010		SW, TACT 2P 5MM
	S4-000-090-000	IC, BA09T		C408	87-010-401-010		CAP, E 1-50V	PL907	S1-090-500-050		COVER, LAMP	SW922	S2-210-211-000		SW, SLIDE 2P2T<R92>
	S7-175-850-000	IC, LC75854W		C409	87-010-401-010		CAP, E 1-50V	PL908	S1-090-500-050		BULB 9V<R92>		JACK C.B		
TRANSISTOR				C410	87-010-401-010		CAP, E 1-50V	PL909	S1-090-500-050		BULB 9V	J901	S0-000-320-000		JACK, AUX 3.5MM
	89-324-122-080	C-TR, 2SC2412KR		C411	87-010-075-040		CAP, E 10-16V	PL909	S0-688-660-050		COVER, LAMP		SUB C.B		
	89-110-372-080	C-TR, 2SA1037AK		C412	87-010-075-040		CAP, E 10-16V	PL910	S1-090-500-050		BULB 9V<R92>	PL201	S1-090-500-050		BULB 9V
	ST-RC3-63T-KL0	C-TR, DTC363TK		C417	87-010-075-040		CAP, E 10-16V	PL910	S0-688-660-020		COVER, LAMP 3.0-7.0<R92>	SW701	SD-LT1-100-000		SW, TACT 2P 5MM
	S3-1KT-A16-58Y	TR, KTA1658Y		C418	87-010-075-040		CAP, E 10-16V	PL911	S1-090-500-050		BULB 9V		RELAY C.B		
	S3-147-320-325	TR, KTC 3203Y		C419	87-010-677-040		CAP, E 0.15-50V	PL911	S0-688-660-050		COVER, LAMP		HEAD C.B		
	S3-1KT-C43-69Y	TR, KTC4369Y		C420	87-010-677-040		CAP, E 0.15-50V	PL912	S1-090-500-050		BULB 9V<R92>		REEL C.B		
	87-026-210-010	TR, DTC144EK		C421	87-010-677-040		CAP, E 0.15-50V	PL912	S0-688-660-020		COVER, LAMP 3.0-7.0<R92>				
	87-026-239-080	TR, DTC114TK		C422	87-010-677-040		CAP, E 0.15-50V	PL913	S1-090-500-050		BULB 9V				
	SD-TB1-23Y-K00	C-TR, DTB123YKA		C423	87-010-075-040		CAP, E 10-16V	PL913	S0-688-660-060		COVER LAMP				
	87-026-233-080	C-TR, DTA114TKA		C424	87-010-075-040		CAP, E 10-16V	PL914	S1-090-500-050		BULB 9V				
DIODE				C425	87-010-075-040		CAP, E 10-16V	PL914	S0-688-660-060		COVER LAMP				
	87-020-465-010	DIODE, 1SS133		C426	87-010-075-040		CAP, E 10-16V	PL915	S1-090-500-050		BULB 9V				
	87-070-333-080	ZENER, 5.1V		C427	87-010-075-040		CAP, E 10-16V	SW901	SD-LT1-100-010		SW, TACT 2P 5MM				
	87-070-334-080	ZENER, 10V		C428	87-010-075-040		CAP, E 10-16V	SW902	SD-LT1-100-010		SW, TACT 2P 5MM				
	S9-7U0-6R2-1B0	ZENER, 6.2V		C429	87-010-264-040		CAP, E 100-10V	SW903	SD-LT1-100-010		SW, TACT 2P 5MM				
	87-A40-003-080	ZENER, 4.3V		C430	87-010-244-040		CAP, E 22-16V	SW904	SD-LT1-100-010		SW, TACT 2P 5MM				
	87-001-783-080	DIODE, IN-4002		C505	87-010-401-010		CAP, E 1-50V<R92>	SW905	SD-LT1-100-010		SW, TACT 2P 5MM				
	S3-921-7V0-000	ZENER, 9.1V		C506	87-010-401-010		CAP, E 1-50V<R92>	SW906	SD-LT1-100-010		SW, TACT 2P 5MM				
	S0-100-680-010	ZENER, 6.8V MTZJ6.8B		C507	87-010-401-010		CAP, E 1-50V	SW907	SD-LT1-100-010		SW, TACT 2P 5MM				
MAIN C.B				C508	87-010-401-010		CAP, E 1-50V	SW908	SD-LT1-100-010		SW, TACT 2P 5MM				
	C103	87-010-264-040	CAP, E 100-10V	C604	87-010-401-010	CAP, E 1-50V		SW909	SD-LT1-100-010		SW, TACT 2P 5MM				
	C107	87-010-401-010	CAP, E 1-50V<EXCEPT X72YJ>	C610	87-010-377-010	CAP, E 3300-16V		SW910	SD-LT1-100-010		SW, TACT 2P 5MM<R92, R72, R71>				
	C107	87-015-696-080	CAP, E 2.2-50<X72YJ>	C611	87-010-866-010	CAP, E 10-63V		SW911	SD-LT1-100-010		SW, TACT 2P 5MM				
	C108	87-010-234-070	CAP, E 47-16V	C612	87-010-497-080	CAP, E 4.7-35V									
	C109	87-010-264-040	CAP, E 100-10V	C712	87-010-497-080	CAP, E 4.7-35V									
	C113	87-010-401-010	CAP, E 1-50V	C801	87-010-401-010	CAP, E 1-50V									
	C114	87-010-401-010	CAP, E 1-50V	D801	S0-012-400-030	LED, LAMP 3MM(RED)									
	C115	87-010-479-080	CAP, E 0.1-50V	J101	S1-180-400-010	JACK, ANT									
	C116	87-010-234-070	CAP, E 47-16V	J501	S0-209-000-000	JACK, PIN 2P<EXCEPT R92>									
	C151	87-010-264-040	CAP, E 100-10V<R92, R72, R71>	J501	S0-209-100-000	JACK, RCA 4P<R92>									
	C155	87-015-696-080	CAP, E 2.2-50V<R92, R72, R71>	J551	S0-051-160-000	SOCKET, DIN<R92, R72, X72YZ, X72YJ>									
	C201	87-010-101-040	CAP, E 220-16V	J701	S0-016-370-000	JACK, HSJ1637(REMOTE CONT)									
	C202	87-010-244-040	CAP, E 22-16V	L101	SL-C4R-730-9C0	INDUCTOR 4.7UH									

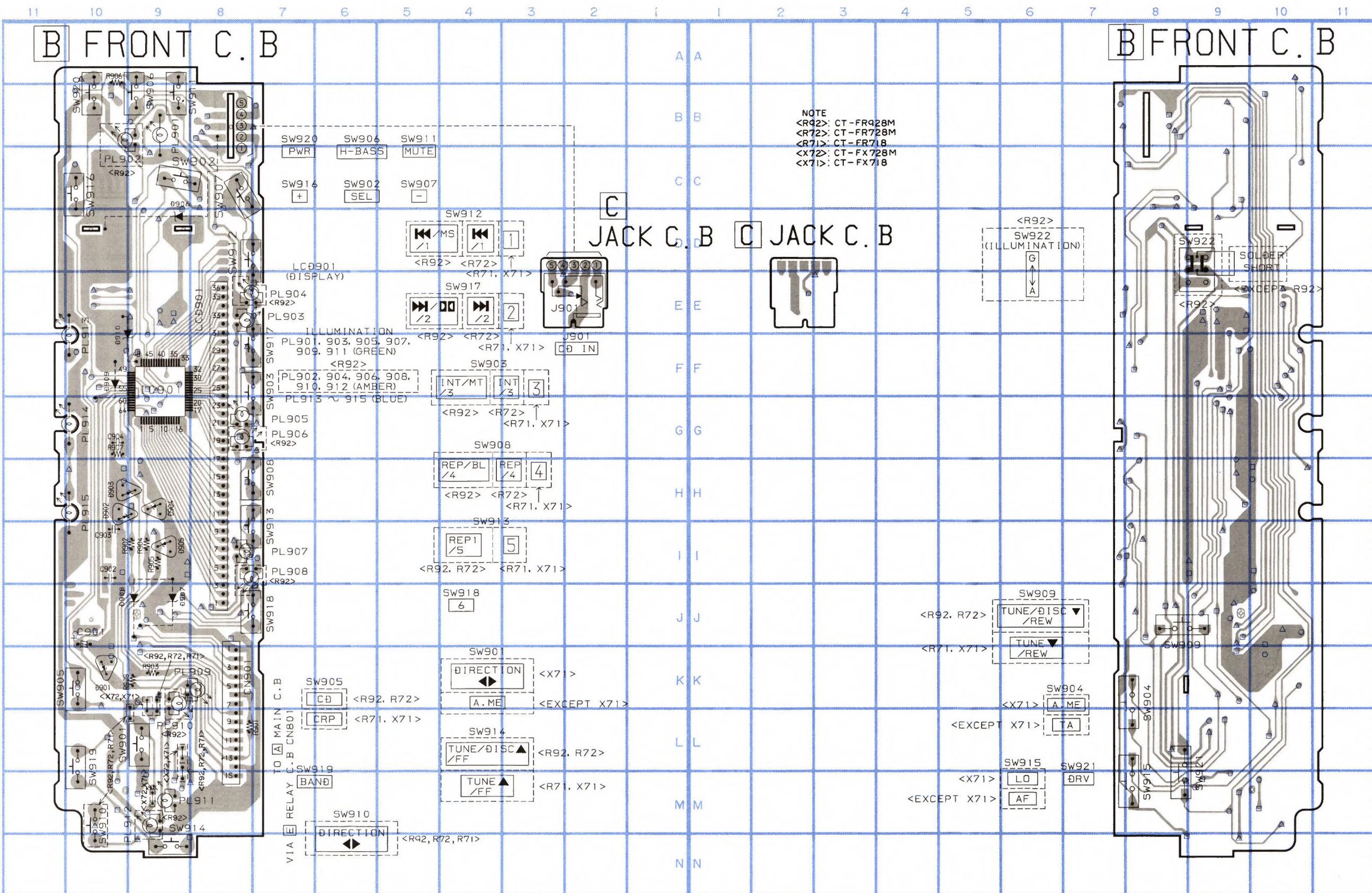
SCHEMATIC DIAGRAM-1 (MAIN SECTION)



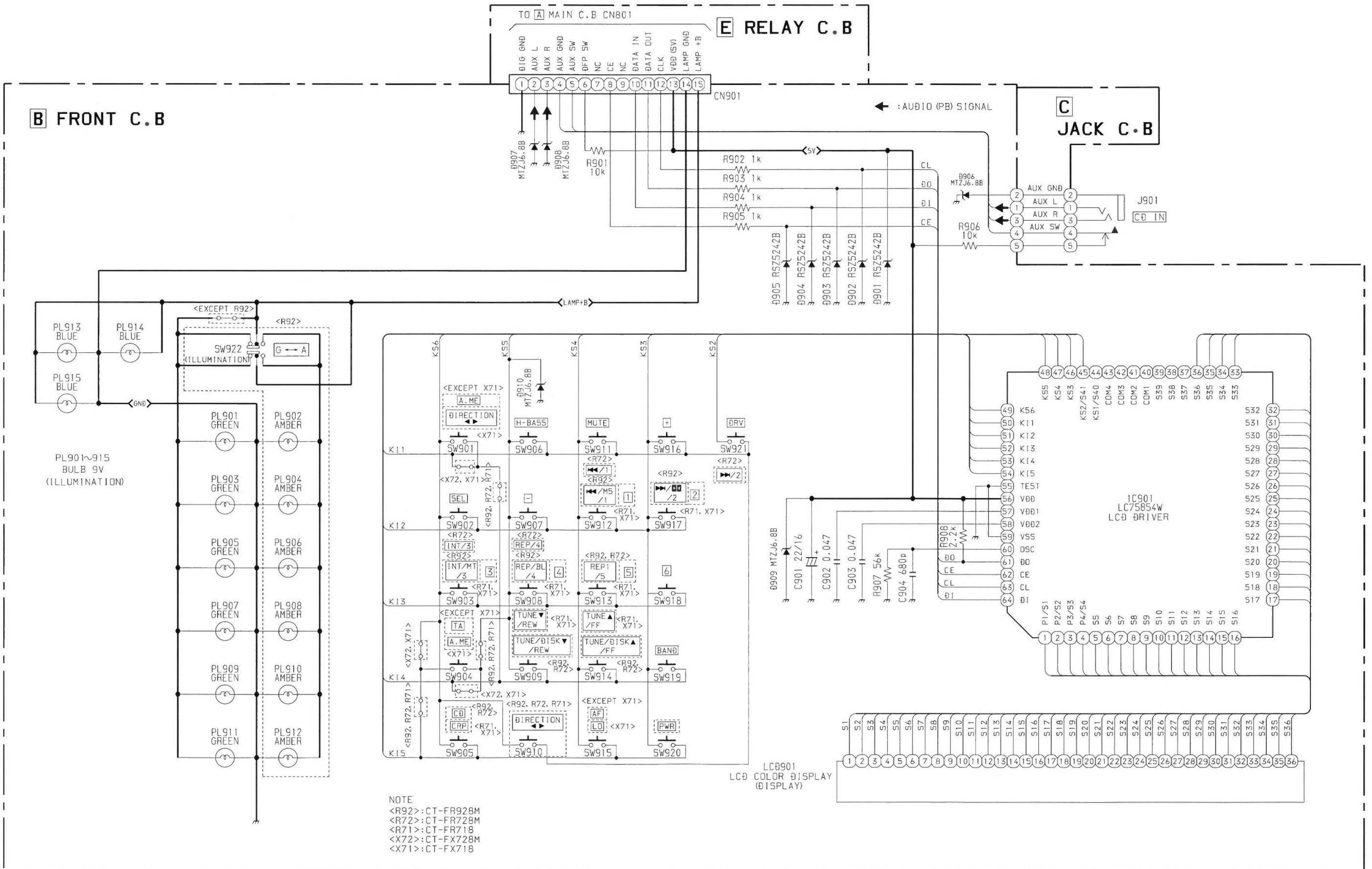
WIRING-1 (MAIN SECTION)



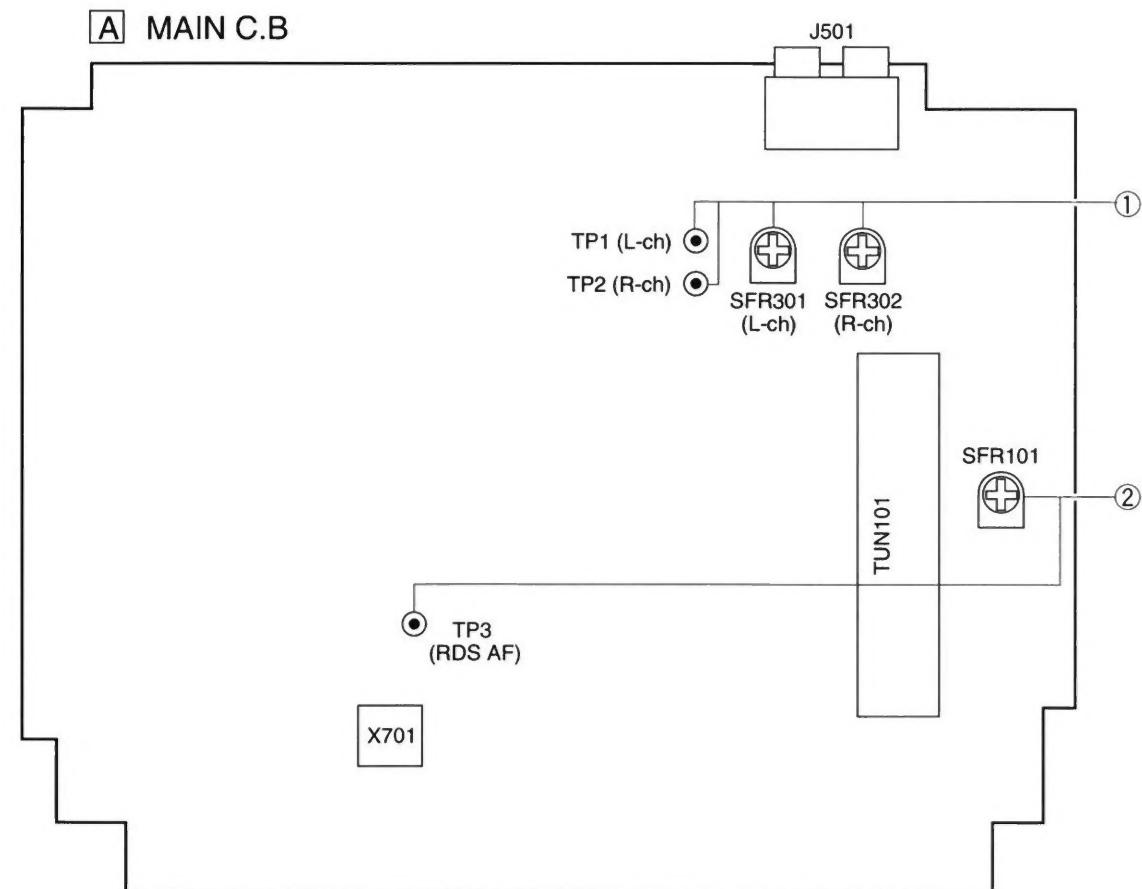
WIRING-2 (FRONT SECTION)



SCHEMATIC DIAGRAM-2 (FRONT SECTION)



ELECTRICAL ADJUSTMENT



1. Dolby NR Adjustment

- Settings:
 - Test tape: TTA-200
 - Test point: TP1 (Lch)
 - TP2 (Rch)
 - Adjustment location: SFR301 (Lch)
SFR302 (Rch)

Method: ① Play a Dolby NR tape and adjust SFR301 and SFR302 so the Lch (TP1) and Rch (TP2) levels are $300 \text{ mV} \pm 1.0 \text{ dB}$.
 ② Adjust the level in the forward running direction, and then check in the reverse direction. If the level drifts from the specification, perform readjustment.

2. AF start level Adjustment (FR728, FR928, FR718 only)

- Settings:
 - Test point: TP3 (RDS AF)
 - Adjustment location: SFR101
- Method:
 - ① The reception frequency are adjusted to 98 MHz (45 kHz DEV, 1 kHz MOD)
 - ② ANT input signal stregth is set in $32 \text{ dB}\mu\text{V}$. SFR101 is adjusted so that the barminial AF IN may became $1.70 \text{ V} \pm 0.05\text{V}$.
 - ③ It is confirmed that the AF start level is $32 \pm 4\text{dB}\mu\text{V}$ or less.

※ Method of confirming AF start level

The AF display of the LCD display machine is lit and SEEK is done. The RDS signal which the AF list enters is received. The level by which SEEK STOP is started is measured.

※ Method of confirming AF operation

- ① AF and the TP display are lit pushing key.
- ② 98 MHz is received.
- ③ If PS is displayed, preset station button is pushed for two seconds or more.
- ④ SSG is adjusted to 97 MHz.
- ⑤ And, preset station button <0.5 sec or less> pushes
- ⑥ It is Confirmed to receive 97 MHz

IC DESCRIPTION-1

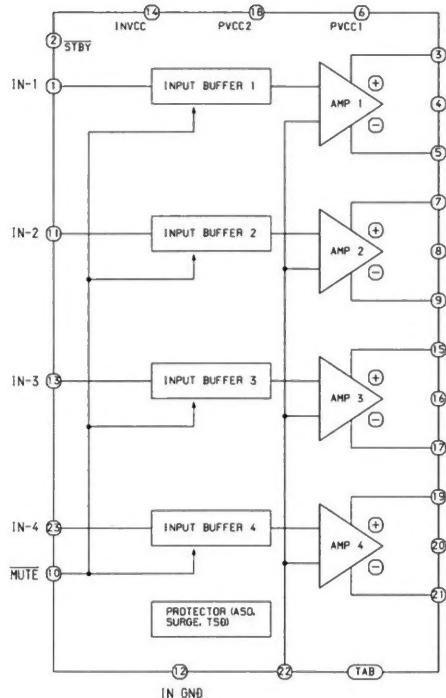
IC, LC75373E

Pin No.	Pin Name	I/O	Description
1	RVRIN	I	4dB VR input. Must be driven with low impedance.
2	RCOM	—	1dB VR common pin
3~5	RT1~RT3	—	For the connection of capacitors that compensate for bass and treble in the tone control circuits. A high-frequency compensation capacitor must be connected between T1 and T2. A low-frequency compensation capacitor must be connected between T2 and T3.
6	RT OUT	O	Tone control output
7	RS IN	I	Super bass input. Must be driven with low impedance.
8~10	RS1~RS3	—	For the connection of super bass compensation capacitors
11	RS OUT	O	Super bass output
12	FR IN	I	Fader input. Must be driven with low impedance.
13	FR	O	Fader outputs. The front and rear sides can be faded independently.
14	RR	O	
15	VSS	—	Ground
16	CL	I	Serial data and clock inputs for control
17	DI	I	
18	CE	—	Chip enable. Data is written to the internal latch when the chip enable signal goes "L" from "H", and each analog switch is activated. Data transfer is enabled at "H".
19	Vref	—	Generates a 1/2VDD power source. A capacitor must be connected between Vref and VSS as a troubleshooting against power ripples.
20	RL	O	Fader outputs. The front and rear sides can be faded independently.
21	FL	O	
22	FLIN	I	Fader input. Must be driven with low impedance.
23	LSOUT	O	Super bass output
24~26	LS3~LS1	—	For the connection of super bass compensation capacitors
27	LS IN	I	Super bass input. Must be driven with low impedance.
28	LT OUT	O	Tone control output
29~31	LT3~LT1	—	For the connection of capacitors that comensate for bass and treble in the tone control circuit. A high-frequency compensation capacitor must be connected between T1 and T2. A low-frequency compensation capacitor must be connected between T2 and T3.
32	LCOM	—	1dB VR common pin
33	LVRIN	I	4dB VR input. Must be driven with low impedance.
34	LSELO	O	Input selector output
35	L1	I	Signal inputs
36	AUX/L	I	
37	TP/L	I	
38	TU/L	I	
39	VDD	—	Power supply
40	TU/R	I	Signal inputs
41	TP/R	I	
42	AUX/R	I	

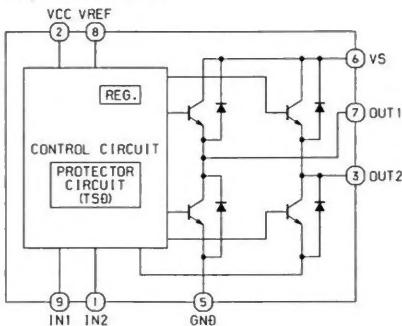
Pin No.	Pin Name	I/O	Description
43	R4	I	Signal input
44	RSELO	O	Input selector outputs

IC BLOCK DIAGRAMS

IC, HA13158



IC, TA7291P

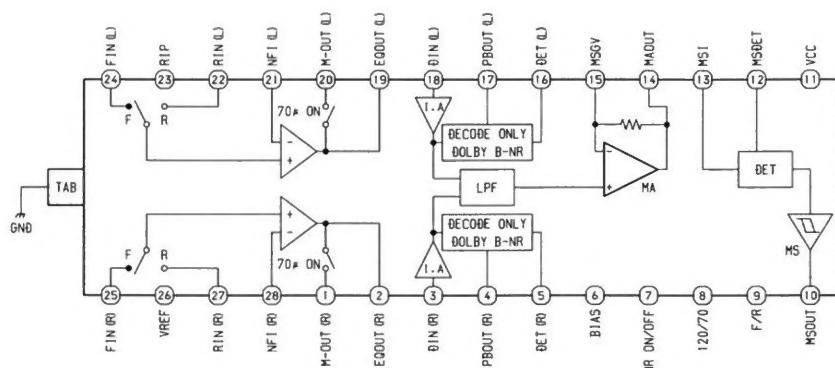


TRUTH TABLE

INPUT	OUTPUT	MODE
IN1 0	OUT1 ∞	STOP
IN2 0	OUT2 H	CW/CCW
IN1 1	OUT1 L	CCW/CW
IN2 1	OUT2 L	BRAKE

∞ : HIGH IMPEDANCE
INPUT IS "H" ACTIVE

IC, HA12192F



TRANSISTOR ILLUSTRATION



E C B

KTC3203



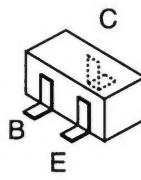
E C B

DTA114TKA
DTB123YKA
DTC114TK
DTC144EK
DTC363TK



B C E

KTA1658
KTC4369



2SA1037
2SC2412

IC DESCRIPTION-2

IC, μ PD17709GC-517-3B9

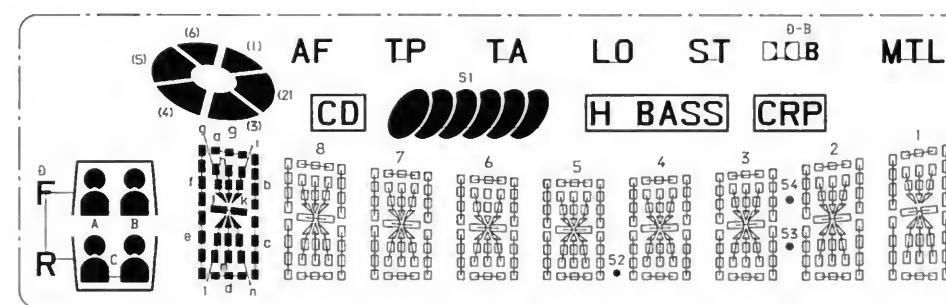
Pin No.	Pin Name	I/O	Description
1	ST-BY	I	Tape mechanism standby input
2	MS IN	I	MS signal input (H: Track absent, L: Track present)
3	NC	—	No connection
4	TAPE END	I	Tape end detection input
5	F/R SW	I	FWD/REV mechanism position detection input
6	MAIN M CON	O	Main motor control output
7	SUB M CON1	O	Sub-motor 1 control output
8	SUB M CON2	O	Sub-motor 2 control output
9	AUX/MIC	O	AUX/MIC switching signal output
10	H. BASS 1	O	H.BASS control output 1 (only display is changed)
11	H. BASS 2	O	H.BASS control output 2 (only display is changed)
12	BS CONT	O	MS/BS switching output
13	NR B CONT	O	Dolby NR ON/OFF output
14	SIFT	I	Rotary commander shift switch input
15	PACK-IN	I	Tape inserted status detection input
16	MODE PL	I	Tape mechanism mode pulse input
17	POWER CONT	O	Unit power control output
18	MTL CONT	O	Metal tape ON/OFF output
19	POWER MUTE	O	Muting output to power amp
20	STAND BY M	O	Standby muting output to power amp
21	GND 3	O	Device ground
22	KEY 3	—	(LC75854 key matrix is used simultaneously) For key matrix (2)
23	KEY 2	I	(LC75854 key matrix is used simultaneously) For key matrix (1)
24	KEY 1	I	Rotary commander input
25	AF IN	I	AF level input during AF operation
26	FM S-M	I	FM S-meter signal input
27	AM S-M	I	AM S-meter signal input
28	AM IF	I	AM IF count signal input
29	FM IF	I	FM IF count signal input
30	VDD	—	Device power supply
31	FM LOC OSC	I	FM local oscillation input
32	AM LOC OSC	I	AM local oscillation input
33	GND	—	Device ground
34	EO 2	O	Charge pump output for low-pass filter
35	EO 1	O	Charge pump output for low-pass filter
36	TEST	—	Device test input (need to be pulled down)
37	IF REQ CON	O	IF count signal request output
38	LOC/DX OUT	O	LOC/DX switching output during radio tuning
39	BEEP OUT	O	Beep sound output (200Hz, 3kHz, 50ms)
40	ST IND MO/ST OUT	I/O	The input is accepted only when the display input is received (MONO=H, ST=L). In other modes, the ST indication is switched off. Forced monaural output when the MONO key is pressed.

IC, LC75854W

Pin No.	Pin Name	I/O	Description
41	FM SD	I	Stop pulse input during FM seeking
42	GC CONT	I	RDS clock input
43	AGC CONT	O	Outputs "H" during radio tuning
44	BAND CONT	O	AM/FM power switching output
45	RDS M OUT	O	Outputs "H" in the RDS mode.
46	RDS DATAIN	I	RDS data input
47	DFP SW IN	I	Detects whether front panel is present or absent.
48 ~ 50	K1 ~ K3	I	Diode matrix input for initial setting
51 ~ 54	K4 ~ K7	O	Diode matrix output for initial setting
55	AUX IN	I	AUX jack switch presence/absence detection input
56	AUX/MIC IN	I	AUX/MIC switch position detection input
57	CD MUTE	I	Muting signal input from CD changer
58	CE CONNECT	I	CD changer connection check
59	CE CLK OUT	O	Clock signal output to CD changer
60	LED CE OUT	O	Security LED flashing output (H = 120-130 ms, 1 cycle = 3 s)
61	EVR	O	Chip enable output to LC75854
62	EVR CE	O	Chip enable output to electronic VR (LC7573E)
63	EVR DATA	O	Date output to electronic VR (LC7573E)
64	EVR CLK	O	Clock output to electronic VR (LC7573E)
65	CLK OUT	O	Clock output to LC75854
66	DATA OUT	O	Data output to LC75854
67	DATA IN	I	Data input from LC75854
68	CD CLK IN	I	Clock input from CD changer
69	CD DATA OUT	O	Data output to CD changer
70	CD DATA IN	I	Data input from CD changer
71	CD DISP SEL	O	Determines the timing with which data is transmitted to the head unit.
72	CD ACC CONT	O	Transfers the information on head unit power on/off to the changer.
73	MUTE	O	Audio muting output
74	V REG	—	CPU regulator output
75	GND	—	Device ground
76	X OUT	O	Crystal oscillator output
77	X IN	I	Crystal oscillator input
78	CE	I	Chip enable input [ACC IN (car accessory power) on/off input]
79	VDD	—	Device power supply
80	RESET	O	Reset input

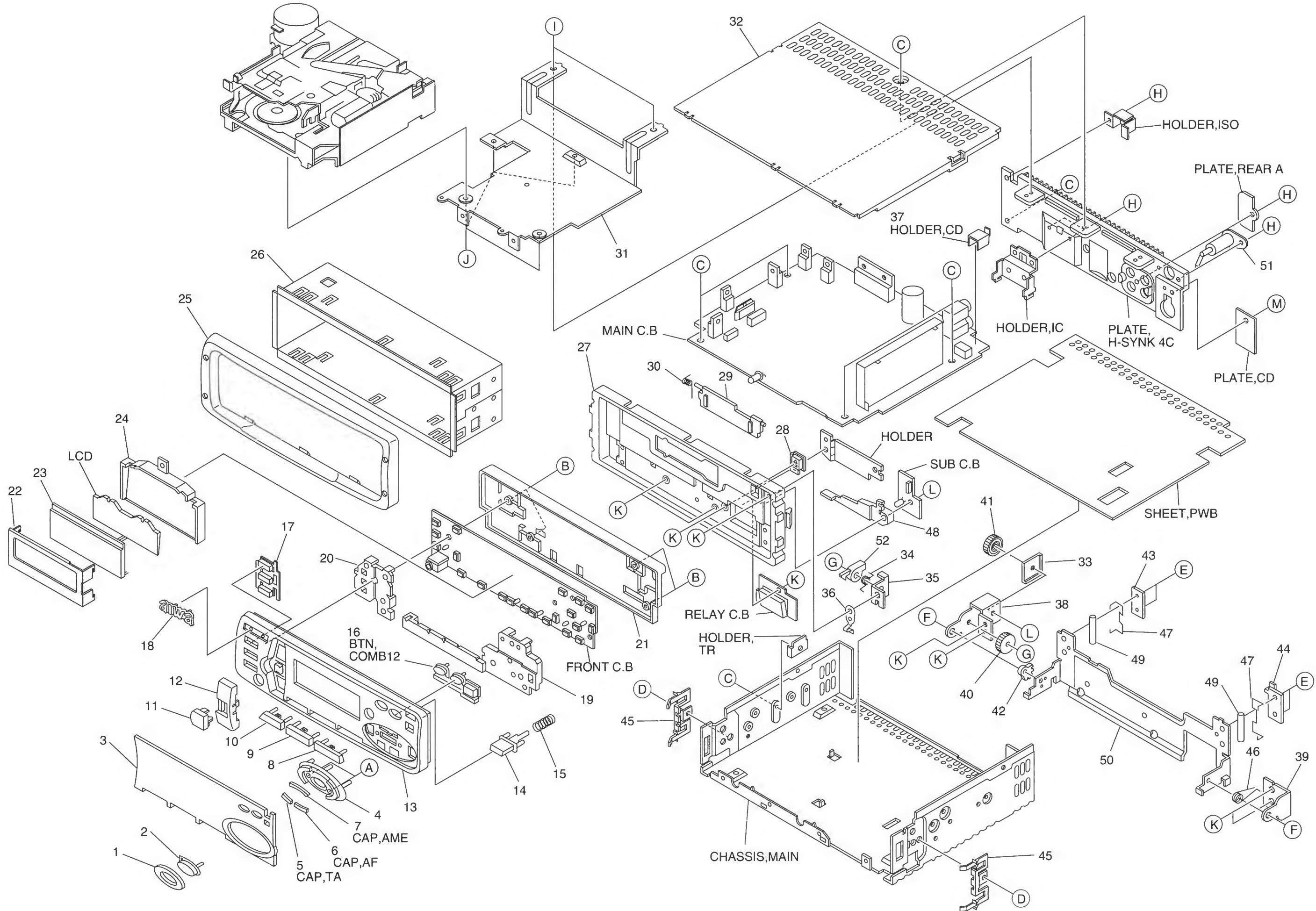
Pin No.	Pin Name	I/O	Description
1~32	S1~S32	O	Display segments
33~39	S33~S39	—	Unused
40	COM1	O	Common 1 for display
41	COM2	O	Common 2 for display
42	COM3	O	Common 3 for display
43	COM4	O	Common 4 for display
44	KS1	—	Unused
45~49	KS2~KS6	O	Key scan outputs
50~54	KI1~K15	I	Key scan inputs
55	TEST	—	GND
56	VDD	—	9V
57, 58	VDD1, VDD2	—	VDD
59	VSS	—	GND
60	OSC	I	Oscillator
61	DO	O	Communication; data output
62	CE	I	Communication; chip enable
63	CL	I/O	Communication; sync clock
64	DI	I	Communication; transferred data

LCD DISPLAY



NO.	COM1	COM2	COM3	COM4
1	—	—	—	COM4
2	—	—	COM5	—
3	—	COM2	—	—
4	COM1	—	—	—
5	C	A	B	B
6	9d	9e	9f	(6)
7	9g	9i	9j	9g
8	9n	9k	9i	9h
9	(5)	9e	9b	9a
10	8d	8e	8i	(4)
11	8a	8l	8i	8g
12	8n	8k	8i	8h
13	(3)	8c	8b	8a
14	7d	7e	7i	(2)
15	7a	7i	7j	7g
16	7n	7k	7i	7h
17	(1)	7c	7b	7a
18	6d	6e	6i	AF
19	6a	6i	6i	6g
20	6n	6k	6i	6h
21	TP	6e	6b	6a
22	5d	5e	5i	51
23	5a	5i	5j	5g
24	5n	5k	5i	5h
25	TA	5c	5b	5a
26	4d	4e	4i	LO
27	4a	4i	4j	4g
28	4n	4k	4i	4h
29	H BASS	4c	4b	4a
30	3a	3e	3t	52
31	3e	3i	3j	3g
32	3n	3k	3i	3h
33	ST	3c	3b	3a
34	2d	2e	2t	53
35	2a	2i	2j	2g
36	2n	2k	2i	2h
37	D-B	2c	2b	2a
38	1d	1e	1t	CRP
39	1a	1i	1j	1g
40	1n	1k	1i	1h
41	MTL	1c	1b	1a
42	NC	—	—	—
43	54	CD	—	—
44	NC	—	—	—

MECHANICAL EXPLODED VIEW 1/1



MECHANICAL MAIN PARTS LIST

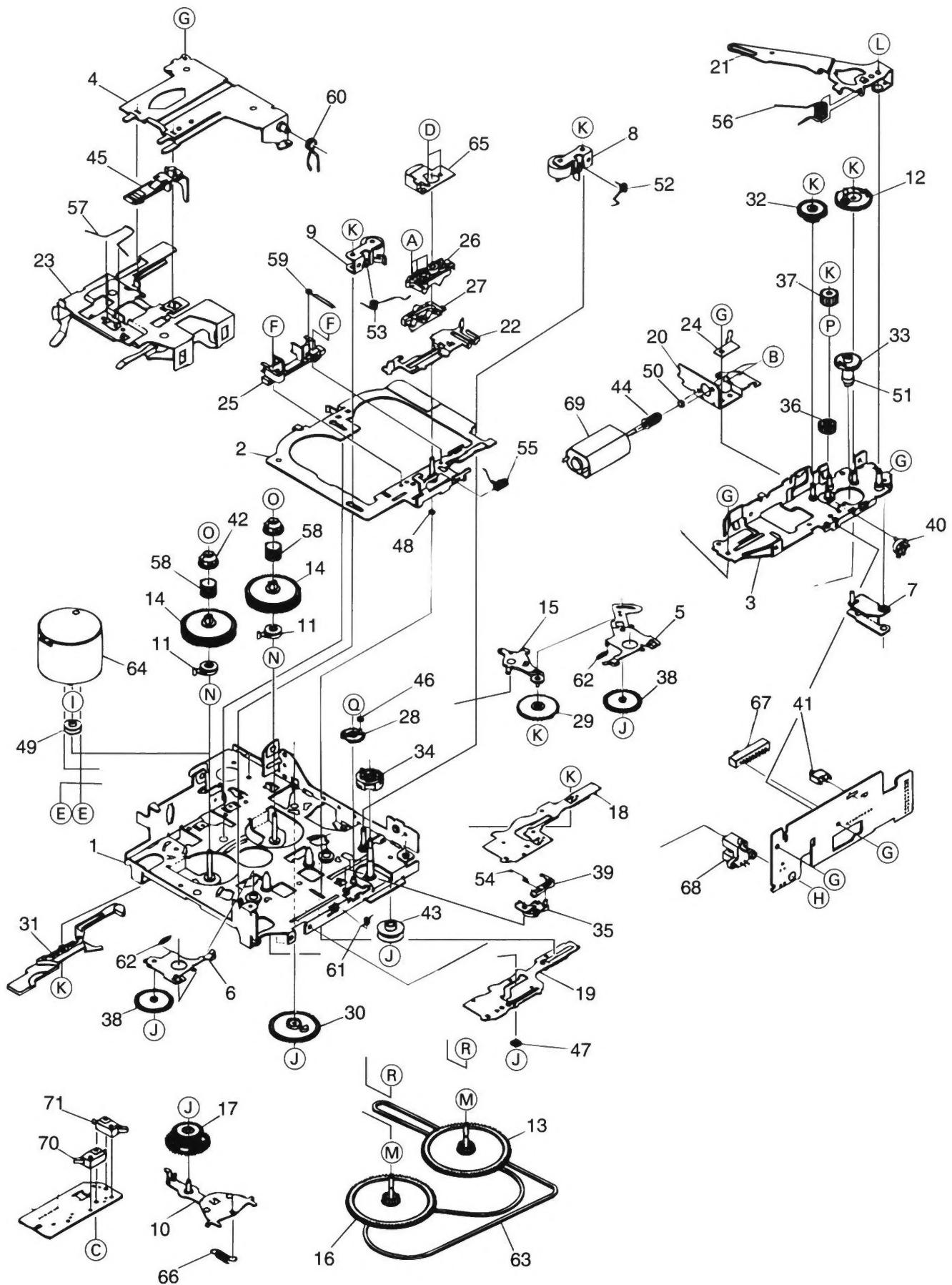
DESCRIPTIONで判断できない物は "REFERENCE NAME LIST" を参照してください。
If can't understand for Description please kindly refer to "REFERENCE NAME LIST".

REF. NO	PART NO.	KANRI NO.	DESCRIPTION	REF. NO	PART NO.	KANRI NO.	DESCRIPTION
1	S8-KTA-100-400		RING, R-T/D-F<R71, X71YZ, X71YV>	G	S0-48K-T10-010		SPECIAL SCREW M2-4.2-2.0
1	S8-KTA-100-300		RING, R-T/D-F<R92, R72, X72YZ, X72YJ>	H	87-741-096-410		SCREW, 3-10
2	S8-KTA-110-100		BTN, OVAL DRV	I	87-751-094-410		SCREW, TAPPING 3-6 B/T/B
3	S8-KT1-030-200		WINDOW, LCD<R71>	J	S2-8X5-KT3-020		SPECIAL SCREW FH M2.6-4
3	S8-KT3-010-300		WINDOW, LCD<X72YZ, X72YJ>	K	S0-48K-T10-030		SCREW, SPECIAL(SWCH)
3	S8-KT3-010-500		WINDOW, LCD<X71YZ, X71YV>	L	S0-48K-T10-040		SCREW, SPECIAL M5-10
3	S8-KT1-030-300		WINDOW, LCD<R72>	M	S0-051-160-000		SOCKET, DIN
3	S8-KT1-030-100		WINDOW, LCD(1)<R92>				
4	S8-KTA-120-100		BTN, U/D				
5	S8-KTA-130-200		CAP, DIRECTION<EXCEPT R92, R72, R71>				
6	S8-KTA-150-200		CAP, LOONT<EXCEPT R92, R72, R71>				
7	S8-KTA-140-300		CAP, AME SMALL<EXCEPT R92, R72, R71>				
8	S8-KTA-090-100		BTN, PRESET 5/6				
9	S8-KTA-080-100		BTN, PRESET 3/4<X71YZ, X71YV>				
9	S8-KTA-080-200		BTN, PRESET 3/4<EXCEPT X71YZ, X71YV>				
10	S8-KTA-070-100		BTN, PRESET 1/2<R72, R71, X71YZ, X71YV>				
10	S8-KTA-070-200		BTN, PRESET 1/2<R92, X72YZ, X72YJ>				
11	S8-KTA-060-100		BTN, SEL				
12	S8-KTA-050-100		BTN, +/-				
13	S8-KT1-010-200		CAB, FRONT<R71, X71YZ, X71YV>				
13	S8-KT1-010-100		CAB, FRONT<R92, R72, X72YZ, X72YJ>				
14	S8-KT1-070-100		BTN, OPEN				
15	S7-KTE-520-000		SPR, DETACH 3.65-9.5				
16	S8-KT1-060-100		BTN, COMBI<R92, R72>				
16	S8-KT1-060-200		BTN, COMBI<R71>				
16	S8-KT1-060-400		BTN, COMBI<X71YZ, X71YV>				
17	S8-KTA-040-100		BTN, P/B/MUTE				
18	S7-KTE-310-100		BADGE, AIWA				
19	S8-KT1-120-000		LENS, RIGHT				
20	S8-KT1-110-000		LENS, LEFT				
21	S8-KT1-020-000		CAB, REAR				
22	S8-KT1-150-000		CASE, LCD				
23	S8-KT1-710-000		LENS, LCD				
24	S8-KT1-140-000		HOLDER, LCD				
25	S8-KT1-090-010		CAB, TRIM				
26	S8-KT1-350-000		HOLDER, HALF				
27	S8-KT1-080-000		CAB, BASE				
28	S8-KT1-100-100		BTN, EJECT				
29	S8-KTA-230-100		DOOR, CASS				
30	S7-KTE-670-000		SPR, DOOR 0.25MM				
31	S8-KT1-330-000		HOLDER, DECK				
32	S8-KT1-360-000		COVER, TOP				
33	S8-KT1-230-000		HOLDER, GEAR				
34	S8-KT1-410-000		SPR, OPEN 0.4MM				
35	S8-KT1-310-000		BASE, OPEN 0.8MM				
36	S8-KT1-640-000		SPR, P-UP DFP				
37	S8-KT1-280-000		HOLDER, CD<R92, R72, X72YZ, X72YJ>				
38	S8-KT1-290-000		BASE, GEAR				
39	S8-KT1-300-000		BASE, SPR				
40	S8-KT1-210-000		GEAR, Z11				
41	S8-KT1-220-000		GEAR, Z15				
42	S8-KT1-200-000		GEAR, Z19				
43	S8-KT1-240-000		HOLDER, SPR LEFT				
44	S8-KT1-250-000		HOLDER, SPR RIGHT				
45	S8-KT1-180-000		LOCKER SPR SIDE				
46	S8-KT1-480-000		SPR, DOWN 0.6MM				
47	S8-KT1-490-000		SPR, SHAFT 0.8MM				
48	S8-KT1-270-000		LENS, TAPE				
49	S8-KT1-190-000		SHAFT, DFP				
50	S8-KT1-320-000		HOLDER DFP				
51	S1-180-400-010		JACK, ANT				
52	S8-KT1-260-000		PLATE, STOPPER PLATE				
A	87-741-033-410		SCREW, 2-4				
B	87-067-643-010		SCREW, 2-10				
C	87-067-684-010		SCREW, 2.6-6				
D	S0-48K-T10-000		SCREW, SPECIAL M5-4				
E	87-265-544-310		SCREW, 2-2				
F	S0-48K-T10-020		SCREW, SPECIAL M2-2.3-1.8				

NOTE:

Introductory Remarks	Model Name
<R92>	CT-FR928M(YZ)
<R72>	CT-FR728M(YZ)
<R71>	CT-FR718(YZ)
<X71YZ>	CT-FX718(YZ)
<X71YV>	CT-FX718(YVJ)
<X72YZ>	CT-FX728M(YZ)
<X72YJ>	CT-FX728M(YJ)

TAPE MECHANISM EXPLODED VIEW 1/1



TAPE MECHANISM PARTS LIST 1/1

DESCRIPTIONで判断できない物は "REFERENCE NAME LIST" を参照してください。
If can't understand for Description please kindly refer to "REFERENCE NAME LIST".

REF. NO.	PART NO.	KANRI NO.	DESCRIPTION	REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
1	S1-052-260-010		CHASSIS ASSY	70	S1-052-270-110		SW, LEAF (MLS-4)
2	S1-052-260-020		HADE PLATE ASSY	71	S1-052-270-100		SW, LEAF (MSL-2)
3	S1-052-260-030		SUB CHASSIS ASSY	A	S1-052-250-030		SCREW, AZIMUTH
4	SX-052-210-040		HOLDER ARM ASSY	B	S1-005-250-230		SCREW, MOTOR M2-2.5
5	SX-052-210-060		T.U ARM(F)ASSY	C	S1-010-150-060		SCREW, PLAIN M1.7-7
6	SX-052-210-070		T.U ARM(R)ASSY	D	S1-052-250-050		SCREW, SPECIAL(2)
7	SX-052-210-100		SET ARM ASSY	E	S2-103-200-22C		SCREW, PLAIN M2-2.2
8	SX-052-210-190		PINCH ARM(F)ASSY	F	S1-052-250-060		SCREW, SPECIAL(3)
9	SX-052-210-200		PINCH ARM(R)ASSY	G	S2-133-200-30C		SCREW, PLAIN M2-3
10	SX-052-210-220		F.R ARM ASSY	H	S2-138-200-50C		PLAIN B-TYPE M2-5
11	SX-052-220-080		DETECT ARM ASSY	I	S1-001-250-170		WASHER MYLAR
12	SX-052-220-100		LOAD GEAR ASSY	J	S2-181-200-30D		PSW-S 1.2-3.0-0.25
13	SX-052-220-160		FLYWHEEL(F)ASSY	K	S2-181-600-32D		PSW-S 1.6-3.2-0.25
14	SX-052-220-180		REEL TABLE ASSY	L	S2-181-600-325		PSW-S 1.6-3.2-0.5
15	SX-052-220-200		REDUCTION GEAR ARM ASSY	M	S2-182-100-32D		PSW, 2.1-3.2-0.25
16	SX-052-220-210		FLYWHEEL(R)ASSY	N	S2-182-100-40D		PSW, 2.1-4.0-0.25
17	SX-005-220-010		FR GEAR ASSY	O	S1-005-350-050		LMW-S, 1.5-3.2-0.25
18	S1-052-210-080		PLATE, DIR	P	S2-182-100-403		PSW, 2.1-4.0-0.3
19	S1-052-210-090		PLATE FF/REW	Q	S2-171-150-401		E-RING, 1.5
20	S1-052-210-120		MOTOR BKT	R	S2-171-160-329		E-RING 1.6-3.2-0.3
21	S1-052-210-130		LOAD ARM				
22	S1-052-210-140		SHIFT CAM LINK				
23	S1-052-210-170		HOLDER CASS				
24	S0-052-210-260		HOLDER WORM				
25	S1-052-220-010		GUIDE TAPE				
26	S1-052-220-020		HEAD BKT				
27	S1-052-220-030		CAM SHIFT HEAD				
28	S1-052-220-040		GEAR SELECT				
29	S1-052-220-050		GEAR REDUCTION				
30	S1-052-220-060		GEAR DETECT				
31	S1-052-220-070		DETECTOR				
32	S1-005-220-120		GEAR WORM				
33	S1-052-220-110		GEAR MODE				
34	S1-052-220-120		GEAR MODE(2)				
35	S1-052-220-130		GEAR LATCH				
36	S1-052-220-140		GEAR IDLE(1)				
37	S0-052-220-150		GEAR IDLE(2)				
38	S1-052-220-170		GEAR T.U				
39	S1-052-220-190		RACHET				
40	S1-052-220-220		SW, ACTUATER				
41	S1-005-670-110		SW, SW-112				
42	S1-005-220-040		RELL DRIVER				
43	S1-005-220-060		IDLE PULLEY				
44	S1-005-220-100		WORM				
45	S1-005-220-320		CATCH(K)				
46	S1-052-230-050		SELECT GEAR COLLAR				
47	S1-005-230-280		HEAD BASE ROLLER(L)				
48	S1-005-230-290		HEAD BASE ROLLER(S)				
49	S1-005-230-380		MOTOR PULLEY(DL)				
50	S0-052-230-260		WORM COLLAR				
51	S0-052-230-270		MODE GEAR COLLAR				
52	S1-052-240-010		PINCH ARM(F)SPG				
53	S1-052-240-020		PINCH ARM(R)SPG				
54	S1-052-240-030		GEAR LATCH SPG				
55	S1-052-240-040		HEAD SPG				
56	S1-052-240-060		LOAD ARM SPG				
57	S1-052-240-080		CATCH SPG				
58	S1-052-240-100		REEL DRIVER SPG				
59	S1-052-240-110		DASH SPG				
60	S1-052-240-140		HOLDER ARM SPG				
61	S1-052-240-160		HOLD SPG				
62	S1-052-240-170		TU ARM SPG				
63	S1-005-250-220		BELT				
64	S1-003-670-570		MOTOR				
65	S1-052-270-030		HEAD 2CH				
66	S1-052-240-150		FR ARM SPG				
67	S1-003-670-071		SW, SLIDE (SLD-32-710S)				
68	SX-005-270-400		PHOTO COUPLER ASSY				
69	S1-052-270-180		MOTOR, SUB				

REFERENCE NAME LIST

ELECTRICAL SECTION

DESCRIPTION	REFERENCE NAME
ANT	ANTENNAS
C-	CHIP
C-CAP	CAP, CHIP
C-CAP TN	CAP, CHIP TANTALUM
C-COIL	COIL, CHIP
C-DI	DIODE, CHIP
C-DIODE	DIODE, CHIP
C-FET	FET, CHIP
C-FOTR	FILTER, CHIP
C-JACK	JACK, CHIP
C-LED	LED, CHIP
C-RES	RES, CHIP
C-SFR	SFR, CHIP
C-SLIDE SW	SLIDE SWITCH, CHIP
C-SW	SWITCH, CHIP
C-TR	TRANSISTOR, CHIP
C-VR	VOLUME, CHIP
C-ZENER	ZENER, CHIP
CAP, CER	CAP, CERA-SOL
CAP, E	CAP, ELECT
CAP, M/F	CAP, FILM
CAP, TC	CAP, CERA-SOL
CAP, TC-U	CAP, CERA-SOL SS
CAP, TN	CAP, TANTALUM
CERA FIL	FILTER, CERAMIC
CF	FILTER, CERAMIC
DL	DELAY LINE
E/CAP	CAP, ELECT
FILT	FILTER
FLTR	FILTER
FUSE RES	RES, FUSE
MOT	MOTOR
P-DIODE	PHOTO DIODE
P-SNSR	PHOTO SENSER
P-TR	PHOTO TRANSISTOR
POLY VARI	VARIABLE CAPACITOR
PPCAP	CAP, PP
PT	POWER TRANSFORMER
PTR, RES	PTR, MELF
RC	REMOTE CONTROLLER
RES NF	RES, NON-FLAMMABLE
RESO	RESONATOR
SHLD	SHIELD
SOL	SOLENOID
SPKR	SPEAKER
SW, LVR	SWITCH, LEVER
SW, RTRY	SWITCH, ROTARY
SW, SL	SWITCH, SLIDE
TC CAP	CAP, CERA-SOL
THMS	THERMISTOR
TR	TRANSISTOR
TRIMMER	CAP, TRIMMER
TUN-CAP	VARIABLE CAPACITOR
VIB, CER	RESONATOR, CERAMIC
VIB, XTAL	RESONATOR, CRYSTAL
VR	VOLUME
ZENER	DIODE, ZENER

MECHANICAL SECTION

DESCRIPTION	REFERENCE NAME
ADHESIVE	SHEET ADHESIVE
AZ	AZIMUTH
BAR-ANT	BAR-ANTENNA
BAT	BATTERY
BATT	BATTERY
BRG	BEARING
BTN	BUTTON
CAB	CABINET
CASS	CASSETTE
CHAS	CHASSIS
CLR	COLLAR
CONT	CONTROL
CRSR	CURSOR
CU	CUSHION
CUSH	CUSHION
DIR	DIRECTION
DUBB	DUBBING
FL	FRONT LOADING
FLY-WHL	FLYWHEEL
FR	FRONT
FUN	FUNCTION
G-CU	G-CUSHION
HDL	HANDOL
HIMERON	CLOTH
HINGE, BAT	HINGE, BATTERY
HLDR	HOLDER
HT-SINK	HEAT SINK
IB	INSTRUCTION BOOKLET
IDLE	IDLER
IND, L-R	INDICATOR, L-R
KEY, CONT	KEY, CONTROL
KEY, PRGM	KEY, PROGRAM
KNOB, SL	KNOB, SLIDE
LBL	LABEL
LID, BATT	LID, BATTERY
LID, CASS	LID, CASSETTE
LVR	LEVER
P-SP	P-SPRING
PANEL, CONT	PANEL, CONTROL
PANEL, FR	PANEL, FRONT
PRGM	PROGRAM
PULLY, LOAD MO	PULLY, LOAD MOTOR
RBN	RIBBON
S-	SPECIAL
SEG	SEGMENT
SH	SHEET
SHLD-SH	SHIELD-SHEET
SL	SLIDE
SP	SPRING
SP-SCREW	SPECIAL-SCREW
SPACER, BAT	SPACER, BATTERY
SPR	SPRING
SPR-P	P-SPRING
SPR-PC-PUSH	P-SPRING, C-PUSH
T-SP	T-SPRING
TERM	TERMINAL
TRIG	TRIGGER
TUN	TUNING
VOL	VOLUME
W	WASHER
WHL	WHEEL
WORM-WHL	WORM-WHEEL

サービス技術ニュース	
番号	連絡内容
G- -	
G- -	
G- -	

アイワ株式会社
AIWA CO., LTD.

737004

Tokyo Japan